

10

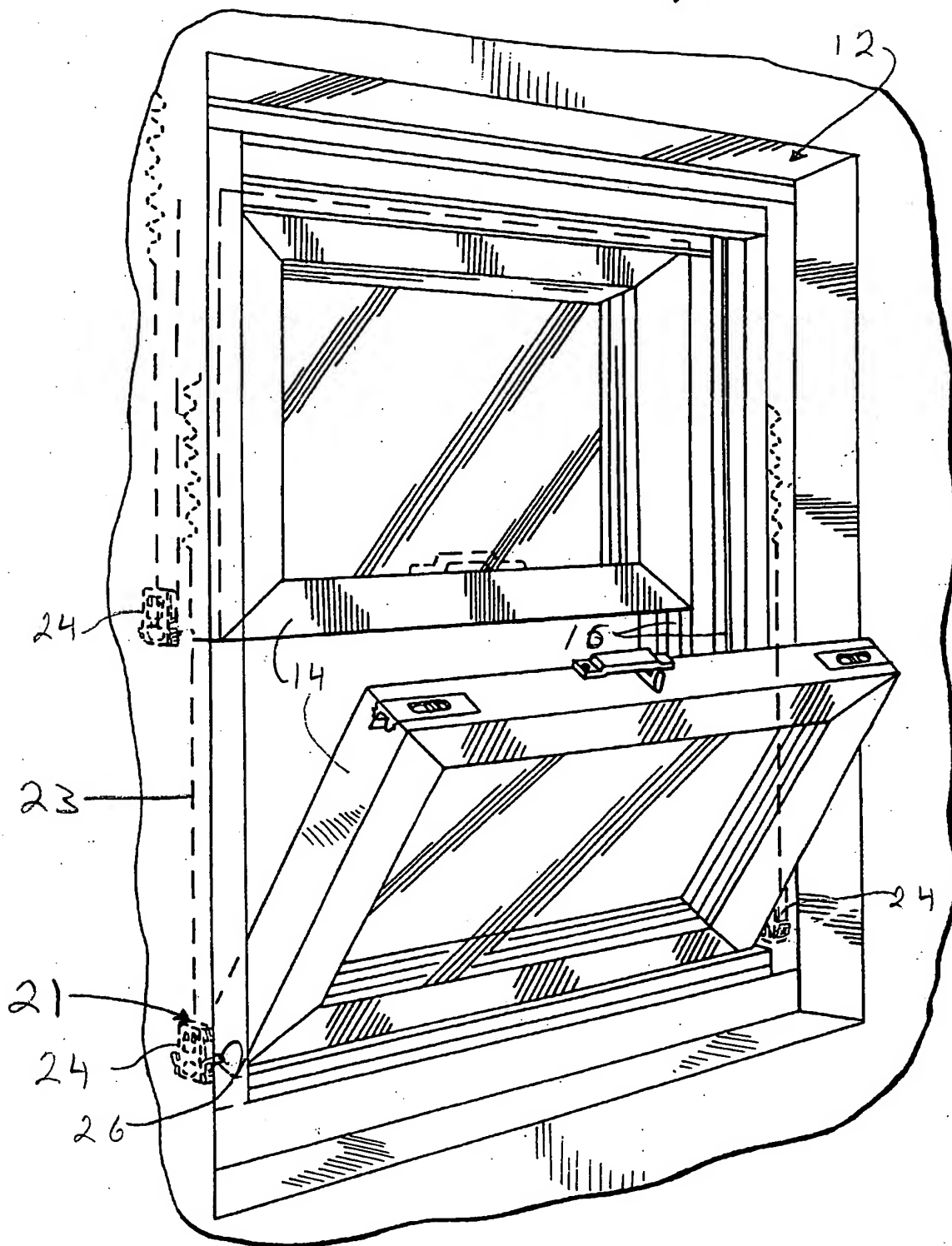


FIG. 2

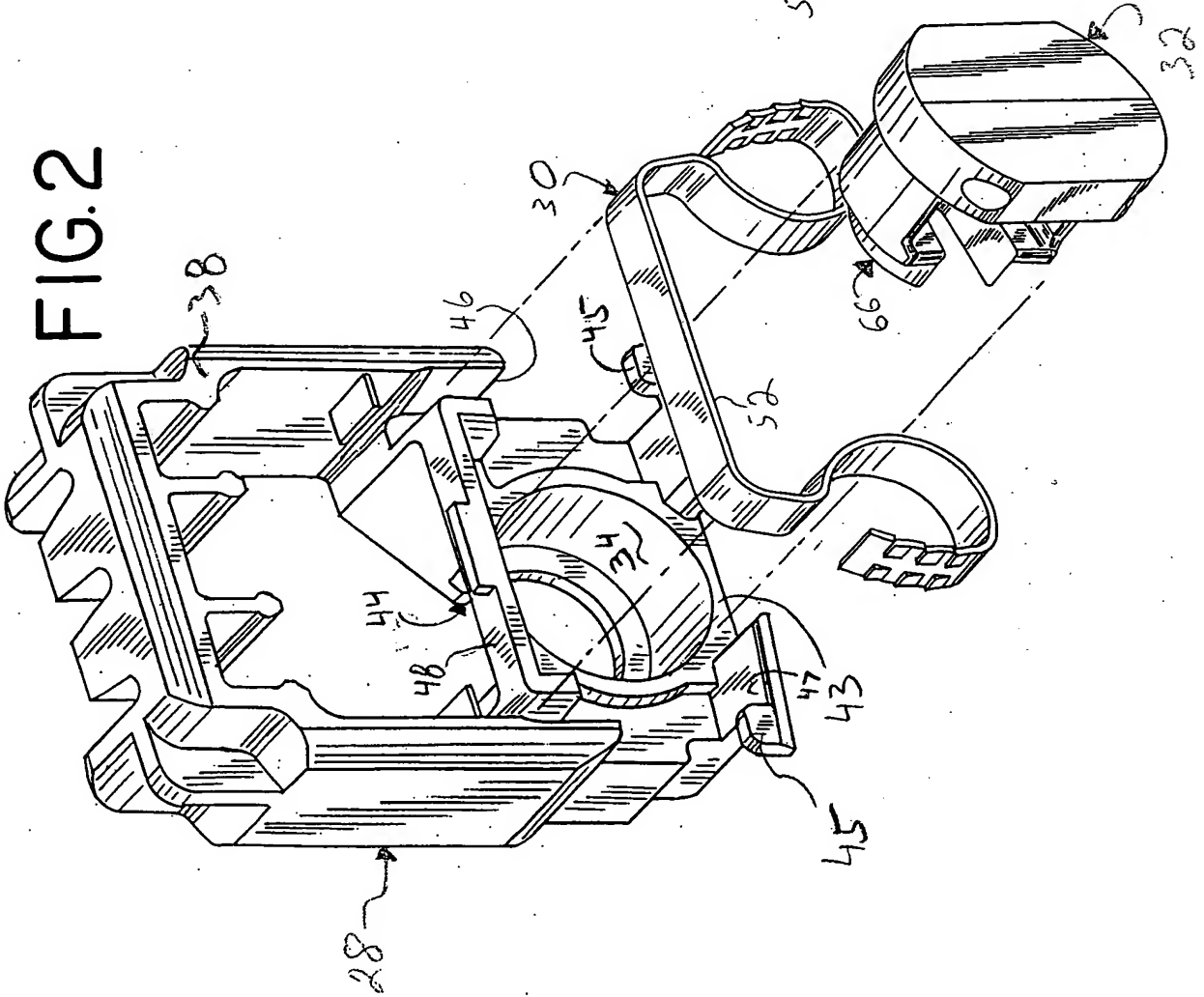


FIG. 3

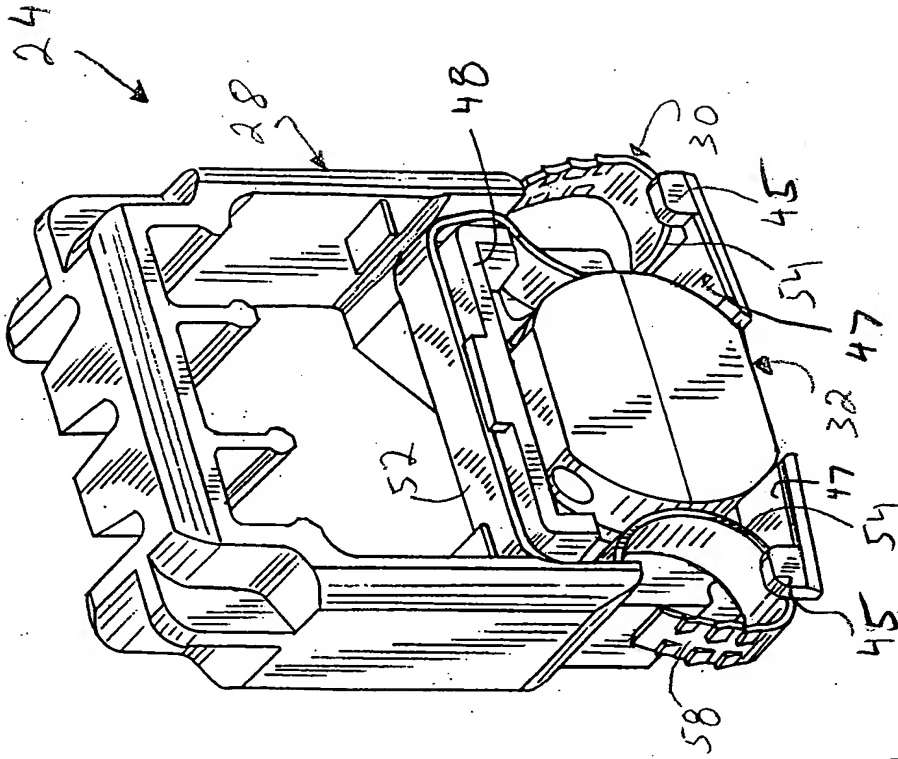


FIG. 4

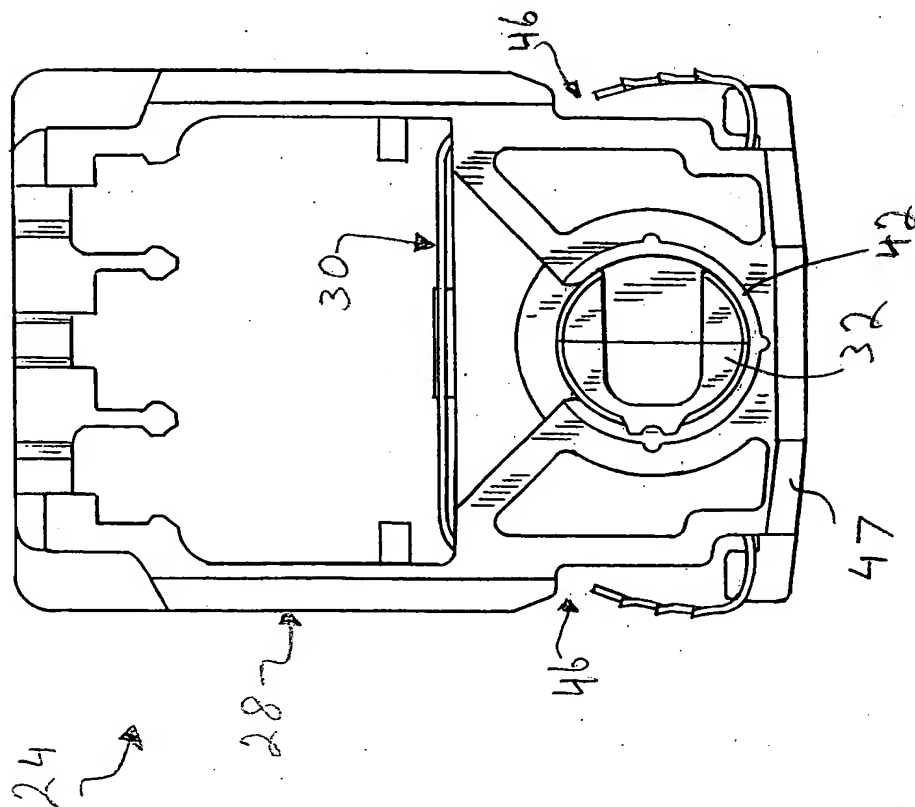


FIG. 5

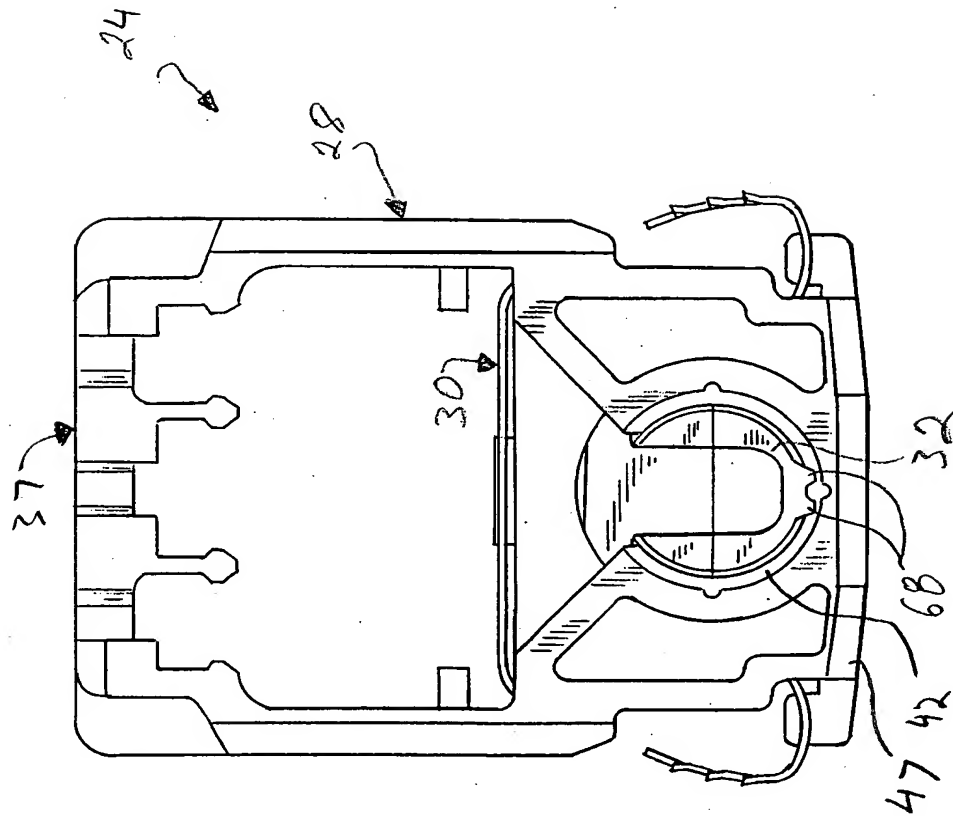


FIG. 6

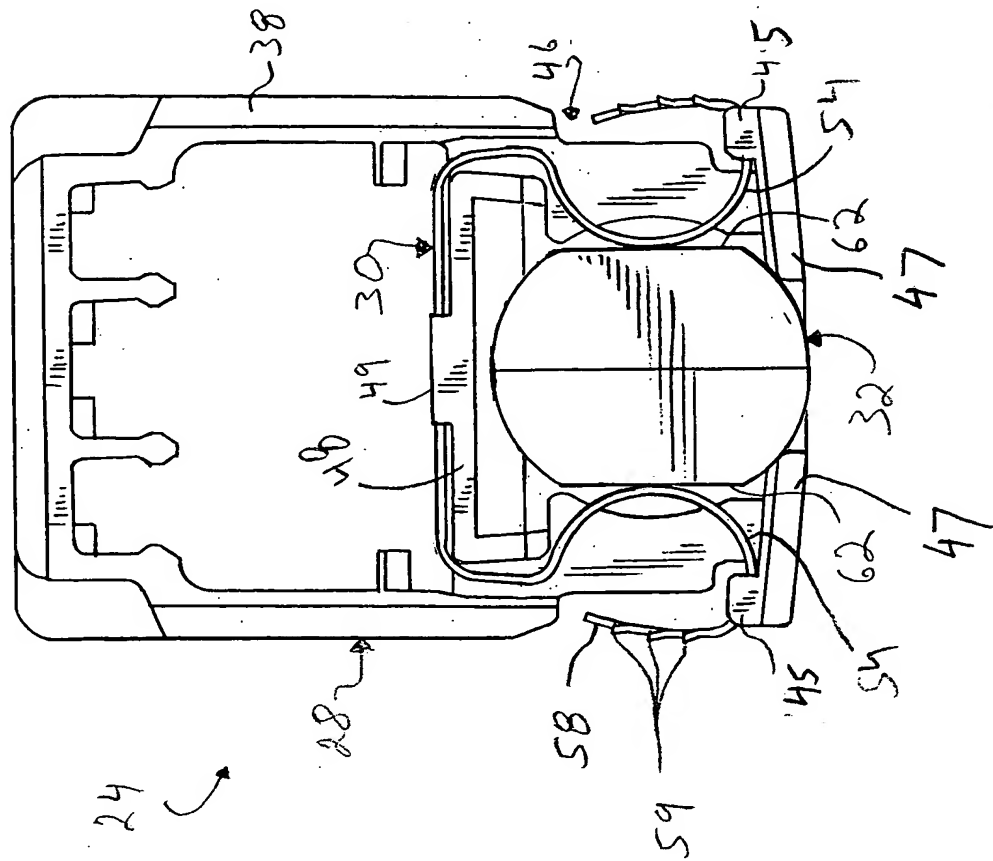


FIG. 7

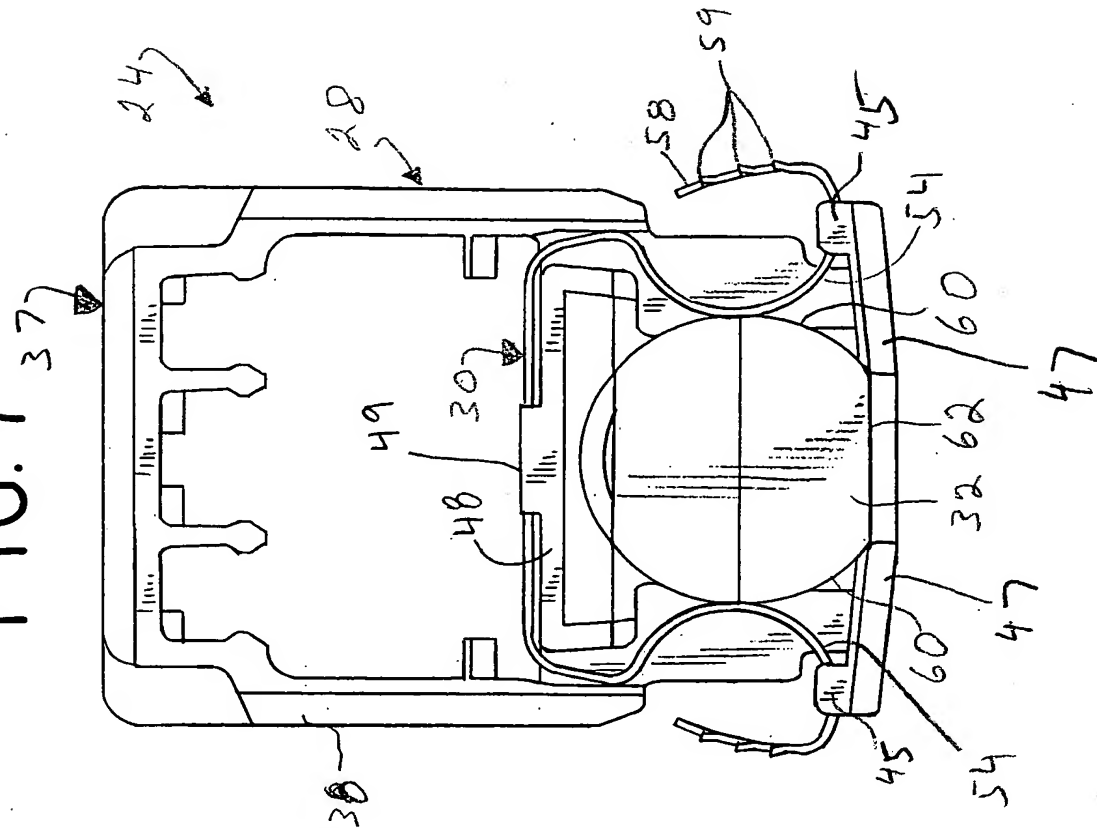


FIG. 8

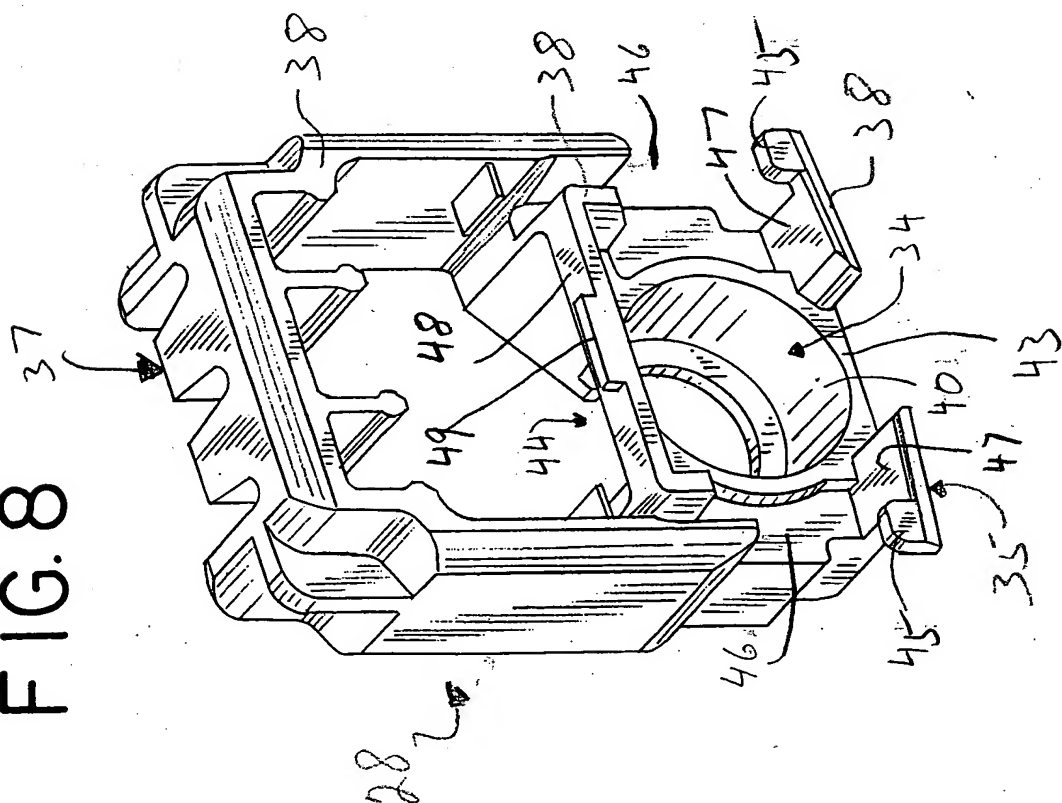


FIG. 9

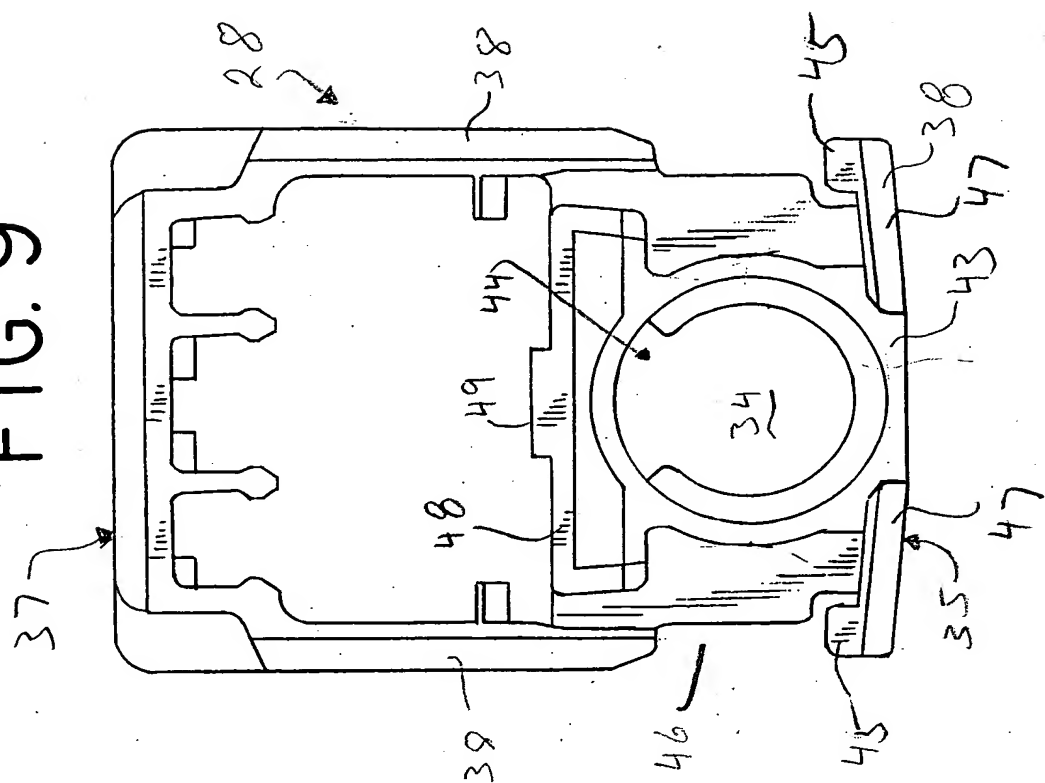


FIG. 10

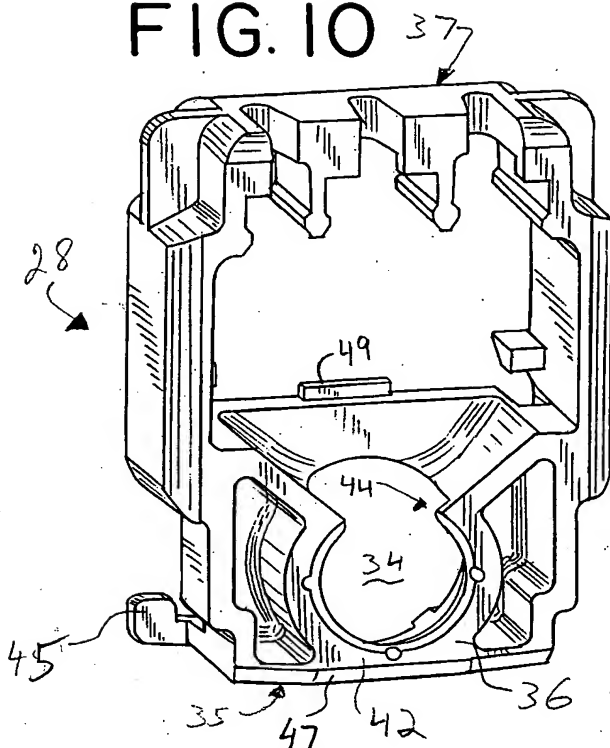


FIG. 11

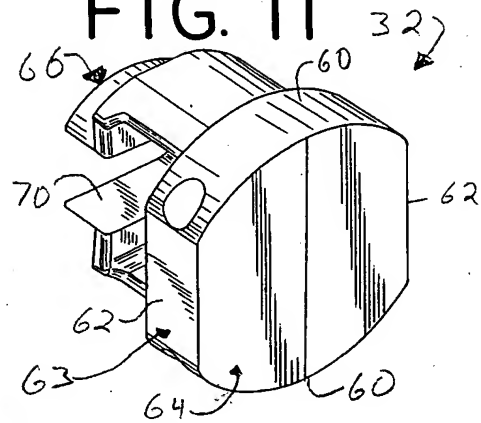


FIG. 12

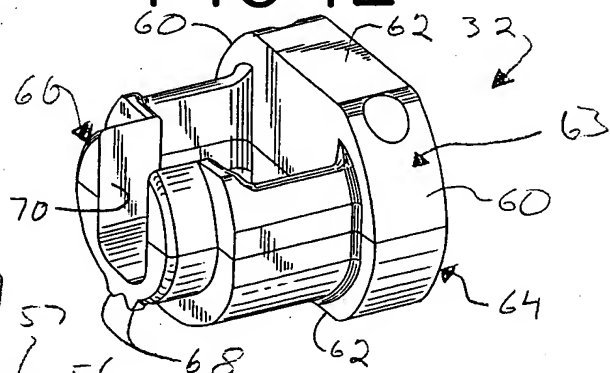


FIG. 13

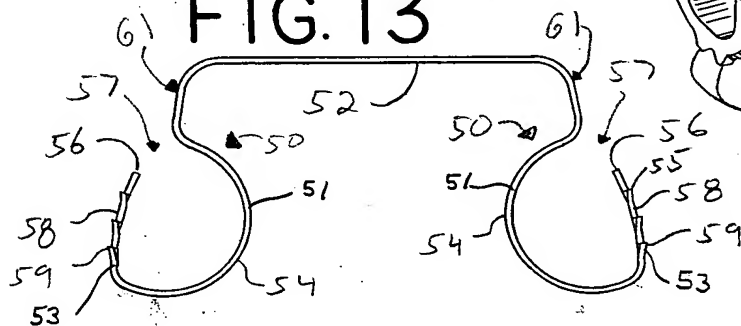
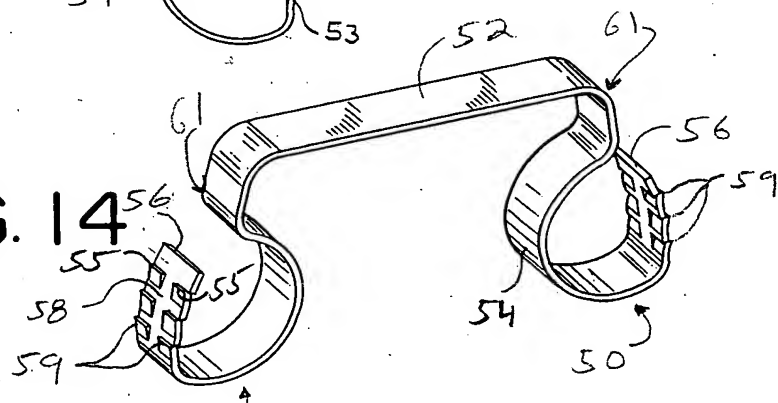
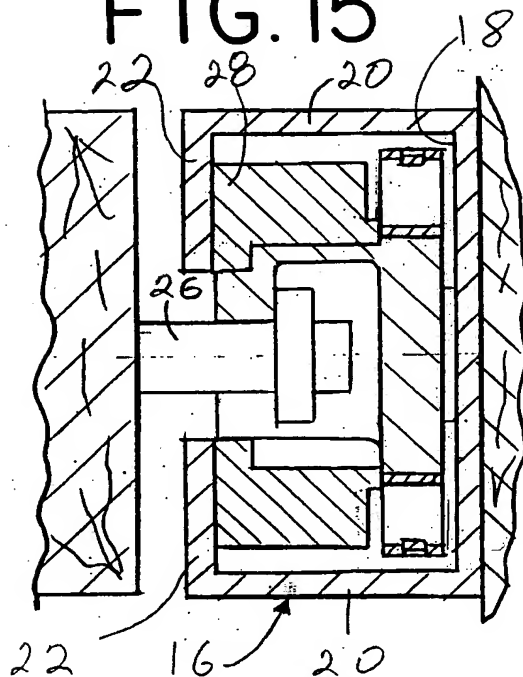


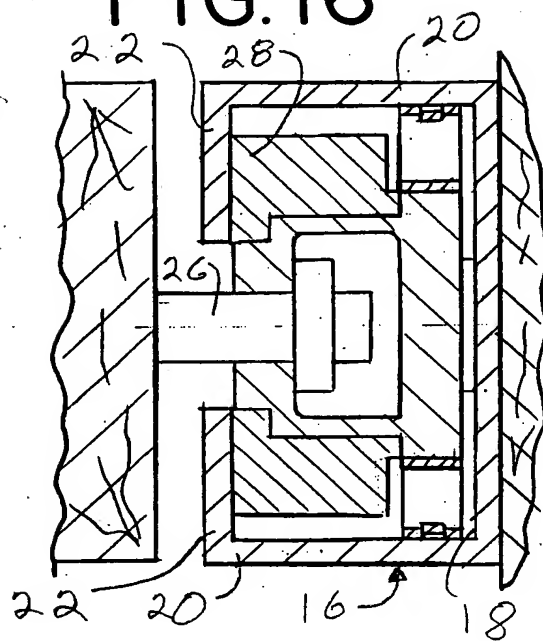
FIG. 14



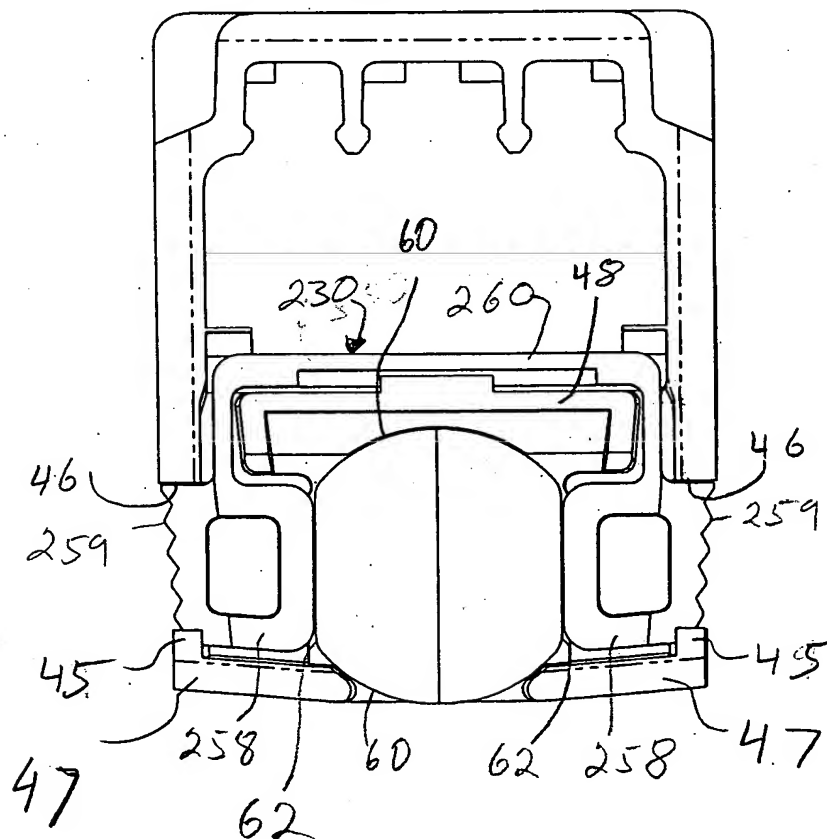
# FIG. 15



# FIG. 16



# FIG. 17



1. A method of manufacturing a container, comprising:  
 a. providing a mold having a cavity;  
 b. pouring a material into the cavity;  
 c. curing the material in the cavity;  
 d. removing the container from the mold.

